

Speed, efficiency and outstanding print quality - all in one machine.

- The fastest printing speed on the market
- Precise and repeatable printing
- Large working area
- · Improved chamber temperature management
- The thinnest print layer on the market
- Closed system dedicated to PA12



GENERAL

| CLITCITAL | | |
|-----------------|------------------------------|---|
| | Technology | SLS - Selective Laser Sintering |
| | Laser type | IR Fiber Coupled Diode Laser, 30W; λ = 976 ± 3 [nm] rated to > 30,000 hrs |
| | Laser scanner type | Galvo |
| | Dimensions | 650x610x1200 [mm] (25.6x24.0x47.2 [in]) |
| | Weight | 150 [kg] (330.7 [lbs]) |
| PRINT VOLUME | | |
| | Max size of print diagonally | 398 [mm] (15.7 [in]) |
| | Max print volume | PA: 130x180x330 [mm] (5.11x6.7x13.3 [in]) |
| PRINTER PARAMET | ERS | |
| | Size of Print Bed | 150x200x350 [mm] (5.9x7.9x13.8 [in]) |
| | Layer height Z | 0.075 [mm] (0.003 [in]) |
| | Build Speed | up to 20 [mm/h] (0.79 [in/h]) |
| PRINT FEATURES | | |
| | Min. wall thickness | from 0.5 [mm] (0.020 [in]) |
| | Hole diameter | from 0.5 [mm] (0.020 [in]) |
| | Moving part clearance | from 0.2 [mm] (0.008 [in]) |
| SOFTWARE | | |
| | Software ¹ | Sinterit Studio |
| | Supported file types | STL, 3MF, OBJ, 3DS, FBX, DAE |
| | Output file types | *.scode, *.sspf, *.sspfz |
| | OS compatibility | Microsoft Windows 10 or higher |





COMMUNICATION

| COMMONICATION | |
|--------------------------------|--|
| LCD screen | 9" interactive touchscreen |
| On-board camera | Built-in |
| Connectivity | WiFi / Ethernet / USB |
| HEATING SYSTEM | |
| Independent | 4 zones: print chamber, print surface, cylinder and piston - 21 independent heating elements |
| Max temperature in the chamber | 210 [°C] / 410 [°F] |
| POWER | |
| Operating voltage | 230 [V] AC, 50/60 [Hz], 8 [A] or 100-120 [V] AC, 50/60 [Hz], 15 [A] (with converter) |
| Average power consumption | 0.85 [kW] |
| Max power consumption | 1.65 [kW] |
| PACKAGING | |
| Size of package | 650 x750x1350 [mm] (25.6x29.5x53.0 [in]) |
| Package weight | 195 [kg] (430 [lbs]) |

The information given in this document is based on standard values and is intended for informational and comparison purposes only. The parameters provided in this data sheet are subject to change. The properties of the final components may vary due to the printed component's design and orientation.



Technical requirements to install Sinterit Studio Software: Windows 10 or higher / Minimum 500 MB of disk space / Minimum 2 GB of RAM / Graphics adapter compatible with OpenGL 3.0 or higher.